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1,3,5-Tris(4-carboxyphenyl)benzene assembles into an intricate 8-fold polycatenated assembly of (6,3) hexagonal nets formed through hydrogen bonds and π -stacking. One polymorph features 56 independent molecules in the asymmetric unit, the largest Z' reported to date. The framework is permanently porous, with a BET surface area of $1095 \text{ m}^2 \text{ g}^{-1}$ and readily adsorbs N_2 , H_2 and CO_2 .

Microporous materials have potential applications in separation, catalysis, and gas capture.¹ Among porous materials, molecular crystals are advantageous for their high flexibility during guest sorption, easy purification, characterization and regeneration by recrystallization. However, few examples of porous molecular crystals are known due to their unpredictable crystal structures and tendency to lose crystallinity upon solvent evacuation.² There are two types of porous molecular structures: intrinsic and extrinsic. Intrinsic porosity occurs in solids composed of porous molecular building units, whereas extrinsic porosity arises from interactions between nonporous molecules. As such, examples of the latter category are infrequent and rarely tolerate solvent evacuation.³ Paramount to overcoming the challenges in designing extrinsically permanently porous molecular materials is the appropriate choice of the supramolecular synthons.⁴ Hydrogen-bonded organic frameworks (HOFs) feature directional hydrogen bonds

that stabilize the framework, such as carboxylic acid dimers that connect in a highly predictable fashion.⁵ HOFs have recently garnered attention for their superior separation capabilities, compared to other porous materials.⁶ These recent reports have demonstrated HOFs' stability and their applications in the selective capture of liquids and gases and separation of enantiomers.

In our studies we investigated the self assembly, thermal stability and porosity of 1,3,5-tris(4-carboxyphenyl)benzene (tcpb, Fig. 1), as well as its potential for gas adsorption. Tcpb (also referred to as H_3BTB) has been widely used for the synthesis of metal organic frameworks (MOFs).⁷ MOFs consisting of the deprotonated BTB linker were found to have high surface area and gas adsorption capacity.^{7f} However, little is known about its self assembly in the solid state and despite numerous attempts, the crystal structure of unsolvated tcpb remained elusive.^{8,11a} The only fully characterized crystal involving protonated tcpb is a DMF solvate in which the carboxylic acid groups are capped by DMF molecules, preventing the formation of carboxylic acid dimers.⁹ The tcpb molecules instead interact through a six-phenyl embrace. When tcpb is deposited on solid surfaces, a different structural motif has been observed in the form of a 2D (6,3) honeycomb assembly (Fig. 2).¹⁰ Examples of the honeycomb motif have also been observed in the structures of two methyl substituted tcpb derivatives with large void space occupied by solvate molecules, but their potential porosity had not been studied.¹¹

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† Dr Jesse L. C. Rowsell passed away on January 30th, 2015. We dedicate this work to Dr Rowsell, who is greatly missed by his students, colleagues, family and friends. This work emanates from his immense curiosity, enthusiasm, and leadership.

‡ Electronic supplementary information (ESI) available: Synthesis, characterization and crystallization techniques of tcpb, and full thermal stability, gas sorption and crystallographic details. CCDC 1400565 and 1400566. For ESI and crystallographic data in CIF or other electronic format see DOI: 10.1039/c5cc04219d

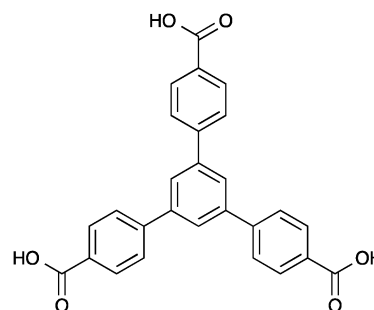


Fig. 1 1,3,5-Tris(4-carboxyphenyl)benzene (tcpb).

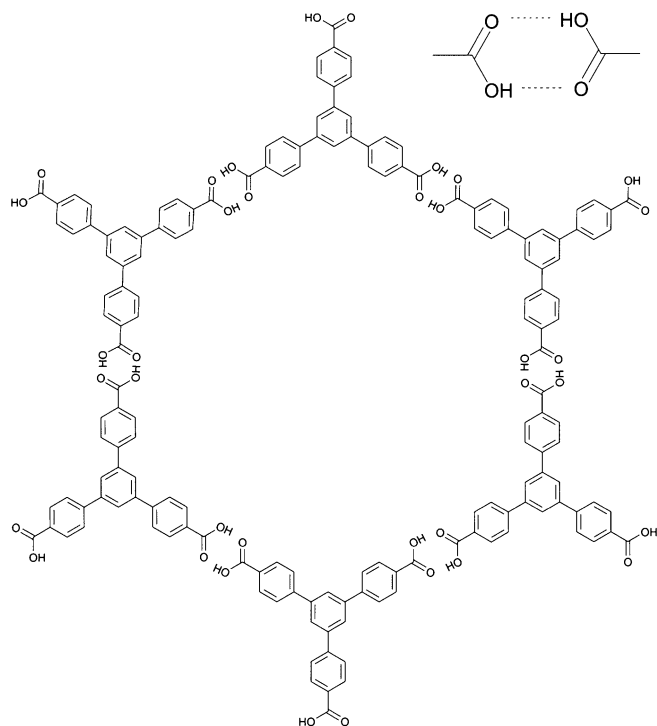


Fig. 2 Formation of hexagonal sheets via carboxylic acid dimer linkages in the (6,3) honeycomb assembly of tcpb molecules.

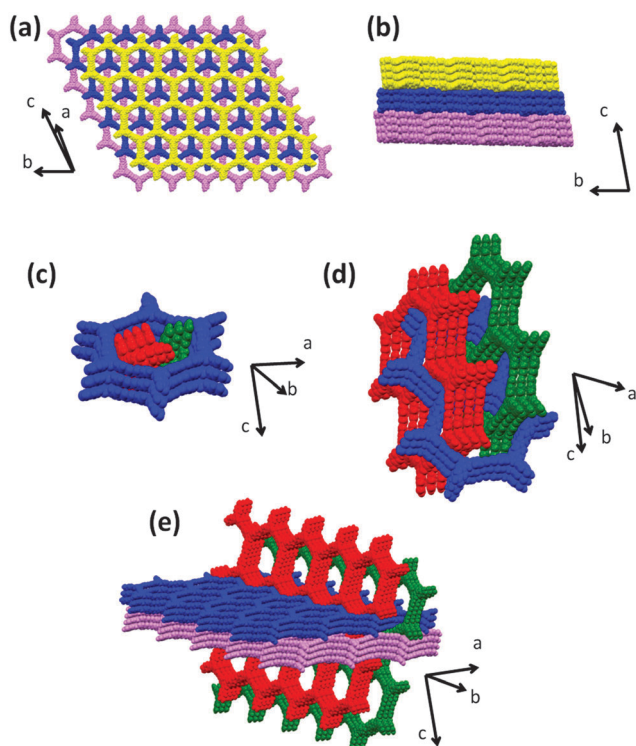


Fig. 3 Crystal structure representations (*P1* polymorph shown). (a) Overhead view of the hexagonal sheets, shifted in respect to each other; (b) π -stacks of hexagonal sheets with thickness of alternating 3 and 4 molecules; (c) 7 molecules fit within the hexagons; (d) 8-fold polycatenation; (e) extended view of the 8-fold polycatenation of hexagonal layers.

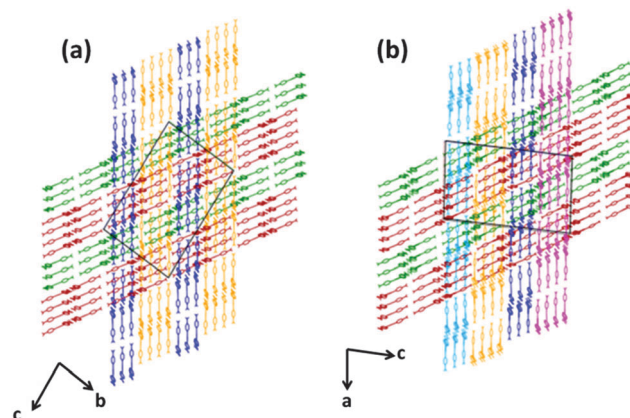


Fig. 4 Stacking in the two polymorphs. (a) *I2* polymorph. 3 and 4 stacks in the polycatenated sheets are symmetry equivalent, related by the 2-fold rotation axis, giving rise to an ABAB stacking; (b) *P1* polymorph. 3 and 4 stacks along the *a*-axis are related by translation, with ABAB stacking. Stacks along the *c*-axis are distinct and symmetry independent of each other, leading to an ABA'B' type stacking.

Obtaining structures of tcpb and its derivatives with persistent porosity remains a challenge. Herein, we report an HOF of tcpb that not only assembles in the solid state *via* a honeycomb motif, but possesses a high porosity and thermal stability rivaling the most advanced examples from MOF chemistry.

We obtained single crystals of tcpb by slow-cooling and evaporation of its solutions in ethanol and various propanols and butanols. Colorless to slightly yellow crystals were obtained as beveled prisms with two major shapes: elongated needles and thick plates (Fig. S1, ESI \ddagger) which were assigned by single crystal X-ray diffraction to two distinct polymorphs with space groups *I2* and *P1*, respectively.

Both polymorphs feature hexagonal (6,3) honeycomb layers formed through carboxylic acid dimers (Fig. 3a). Individual hexagonal sheets assemble in stacks 3 or 4 molecules thick that alternate with parallel stacks shifted with respect to each other (Fig. 3a and b). The hexagons have a diameter of *ca.* 29 Å, ideally sized to accommodate another set of 7 stacked tcpb molecules (Fig. 3c). A second set of hexagonal sheets, with the same 3 plus 4 alternating pattern, intertwines with the first

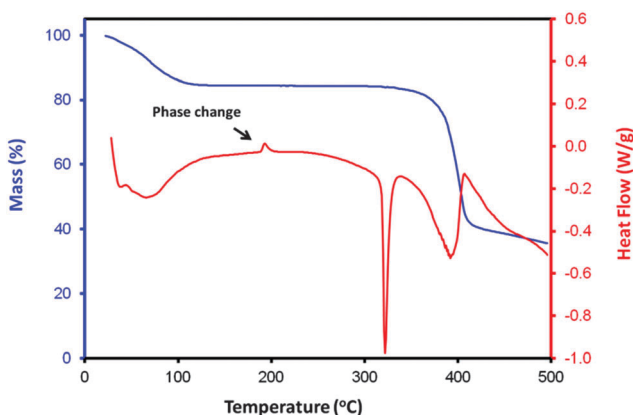


Fig. 5 TGA and DSC under N_2 .

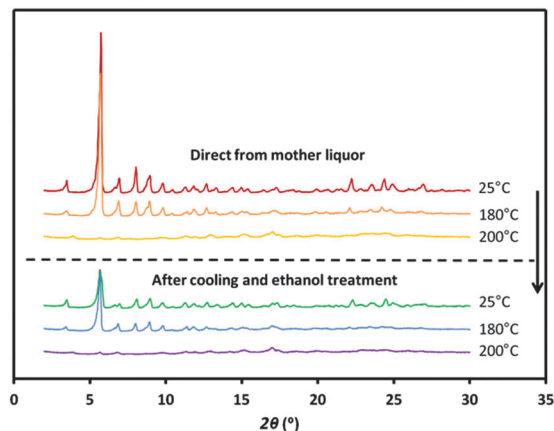


Fig. 6 VT PXRD patterns before and after ethanol treatment, measured under N_2 . Arrow indicates the sequence of the patterns taken.

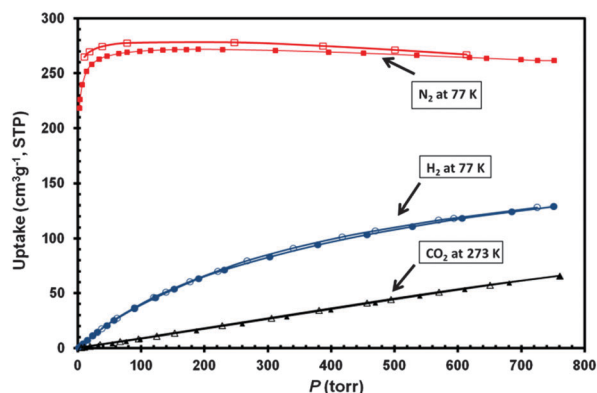


Fig. 7 Adsorption isotherms of N_2 , H_2 and CO_2 .

(Fig. 3d and e). Tcpcb molecules within the stacks slip and sheets incline with respect to each other at an angle of *ca.* 68° , forming a polycatenated inclined framework with 8-fold polycatenation.¹² Similar polycatenation, but displaying only 3 and 6-fold interpenetration, was observed for the methyl derivatives of tcpcb. The void space, comprising infinite wavering channels, is 38% in both polymorphs of tcpcb (Fig. S8, ESI \ddagger).

Despite sharing these characteristics, the polymorphs differ in their unit cells. The *I2* cell has an asymmetric unit containing 14 independent molecules, all having one type of defect propeller conformation (Fig. S2, ESI \ddagger). One set of 3 plus 4 layer stacks is symmetry independent, leading to an ABAB type stacking. The polycatenating hexagonal sheets are created through the two-fold rotation axis (Fig. 4a). The asymmetric unit of the *P1* polymorph contains a record 56 independent molecules, much higher than the largest currently reported value of 32.¹³

Two types of defect propeller conformations are present in this structure, assembling into six sets of crystallographically independent 3 plus 4 stacks of hexagonal sheets. The first set of hexagonal sheets has the same ABAB pattern as in the *I2* structure, stacking along the *a*-axis. The polycatenating set of hexagonal sheets stacking along the *c*-axis features four sets of crystallographically distinct stacks with an ABA'B'/ABA'B' repeating pattern (Fig. 4b). A more detailed description of the polymorphs can be found in the ESI \ddagger .

All crystallization procedures yielded a mixture of the two polymorphs, which have indistinguishable void volumes and predicted powder patterns (Fig. S9, ESI \ddagger). No attempts were made to distinguish between the two forms for the purpose of stability and porosity measurements. Thermogravimetric analysis (TGA) of samples grown from ethanol reveals that all solvent was evacuated when the temperature reached $130^\circ C$, with a mass loss of $\sim 15\%$ (Fig. 5). Variable temperature powder X-ray diffraction (VT PXRD) analysis of the same batch of crystals shows that the structure was retained up to $180^\circ C$, much higher than the temperature required for complete solvent evacuation (Fig. 6; see ESI \ddagger for other solvent systems). The structure drastically changes around $200^\circ C$, indicated by a loss of intensity in the PXRD pattern, and coinciding with an exotherm in the differential scanning calorimetry (DSC) trace. Variable temperature single crystal analysis shows a sudden unit cell volume reduction of about 10% around this temperature (Fig. S15 and Table S2, ESI \ddagger). Simple cooling below the $200^\circ C$ phase change temperature does not recreate the original powder patterns. Regeneration was however achieved by soaking the crystals in ethanol. Since tcpcb is sparingly soluble in ethanol at room temperature, the crystals do not completely dissolve and recrystallize, rather, ethanol catalyzes the reverse phase transformation.

Void space and thermal stability of the material prompted us to investigate the gas adsorption behavior of tcpcb. N_2 adsorption isotherms are Type-I, typical for microporous materials (Fig. 7).¹⁴ Hysteresis is not observed during desorption, indicating a lack of *meso*- or *macro*-porosity. The isotherms reach a maximum around 200 Torr, indicating that the highest possible value of the surface excess isotherm is reached. P/P_0 at this pressure is 0.26, and the BET surface area, calculated following the protocol of Rouquerol is *ca.* $1095\text{ m}^2\text{ g}^{-1}$ (Table 1).¹⁵ This is not only one of the largest reported surface areas for an extrinsically porous molecular structure to date, but it is higher than that of many intrinsically porous molecular materials.^{3a,16} The average pore size was determined to be about 18.5 \AA , and the total pore volume is *ca.* $0.42\text{ cm}^3\text{ g}^{-1}$, which is within the range of highly porous solid structures.

The H_2 excess adsorption capacity at 77 K and atmospheric pressure corresponds to 1.14% by weight, which is remarkable

Table 1 Summary of adsorption results (2nd control measurements in parentheses). Isotherms were measured at atmospheric pressure and 77 K (N_2 , H_2) or 273 K (CO_2)

	BET surface area ($\text{m}^2\text{ g}^{-1}$)	BET pore volume ($\text{cm}^3\text{ g}^{-1}$)	BET pore size (\AA)	Vol. N_2 ($\text{cm}^3\text{ g}^{-1}$)	Vol. H_2 ($\text{cm}^3\text{ g}^{-1}$)	Vol. CO_2 ($\text{cm}^3\text{ g}^{-1}$)
Tcpcb	1095 (1094)	0.4202 (0.4206)	18.51 (18.49)	266 (262)	129 (128)	66 (63)

for a material with only 38% porosity. The limiting isosteric heat of adsorption for H₂ at zero coverage is 5.7 kJ mol⁻¹. The H₂ adsorption values are comparable to other porous organic materials and MOFs without open metal sites.^{1c,2a} CO₂ adsorption at RT is within Henry's law range with a limiting isosteric heat of adsorption of 22 kJ mol⁻¹, indicative of the much higher quadrupole moment of CO₂ compared to H₂. See ESI† for additional data on gas absorption and porosity.

In summary, we have presented a hydrogen-bonded framework with exceptional thermal stability and high surface area unusual for an extrinsically porous molecular compound. Its complicated polycatenation leads to a record 56 independent molecules in the asymmetric unit for one of two polymorphs and contributes to the exceptional strength of the framework. Furthermore, tcpb assembles *via* predictable hydrogen bonding motifs, helping to further our ability to rationally design thermally robust, porous networks. By functionalizing the tcpb molecule, and using the crystallization techniques presented, it may be possible to obtain stable polycatenated materials with the same advantageous properties but with added functionalities.

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Notes and references

§ Typical crystallization setup: 10 g of tcpb was boiled in 3 L of absolute ethanol and the solution hot filtered. A yellow precipitate that formed initially was filtered off and the filtrate slowly evaporated (see ESI† for complete details and other solvent systems). Single crystal XRD data were collected on Bruker AXS X8 Prospector and APEXII CCD diffractometers and processed using Apex2.¹⁷ Structures were solved using ShelXD and refined with SHELXL.^{18,19} All non-hydrogen atoms were refined anisotropically. H atoms were positioned geometrically. Both structures feature large solvent accessible volumes. The highly disordered content of these voids was corrected for using reverse Fourier transform methods.²⁰ Additional details are given in the ESI.†

Crystal data for *I2*: monoclinic, colorless needle, C₂₇H₁₈O₆ × Solv, M_r = 438.41 g mol⁻¹, *a* = 31.419(6), *b* = 30.116(6), *c* = 45.320(9) Å, β (°) = 90.412(2), *V* (Å³) = 42 880(14), *Z*, *Z'* = 56, 14, crystal size (mm) = 1.19 × 0.24 × 0.06, *T* = 100 K, μ (mm⁻¹) = 0.07, *D_c* = 0.951 g cm⁻³ (not including disordered solvent), 2θ_{max}: 50.484°, Mo Kα (0.71073 Å), 96 106 refl. collec., 4201 param., *R*_{int} = 0.060, *R*² > 2σ(*F*²) = 0.053, w*R*(*F*²) = 0.138, *S* = 0.90, no. of meas., indep. and obs. *I* > 2σ(*I*) refl. = 246 101, 96 106, 46 684. CCDC 1400566. Crystal data for *P1*: triclinic, colorless plate, C₂₇H₁₈O₆ × Solv, M_r = 438.41 g mol⁻¹, *a* = 31.1904(16), *b* = 31.2132(14), *c* = 51.976(3) Å, α = 72.710(4), β = 77.555(3), γ = 60.912(3)°, *V* (Å³) = 42 068(4), *Z*, *Z'* = 56, 56, crystal size (mm) = 0.62 × 0.15 × 0.08, *T* = 100 K, μ (mm⁻¹) = 0.57, *D_c* = 0.969 g cm⁻³ (not including disordered solvent), 2θ_{max}: 136.788°, Cu Kα (1.54178 Å) 148 299 refl. collec., 16 805 param., *R*² > 2(*F*²) = 0.069, w*R*(*F*²) = 0.177, *S* = 0.89, no. of meas., indep. and obs. *I* > 2σ(*I*) refl. = 148 299, 148 299, 73 443. CCDC 1400565.

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